

SECTION A-A

D5503-1 WINDSCREEN WIPER POST DEFLECTOR, LH

NOTES:

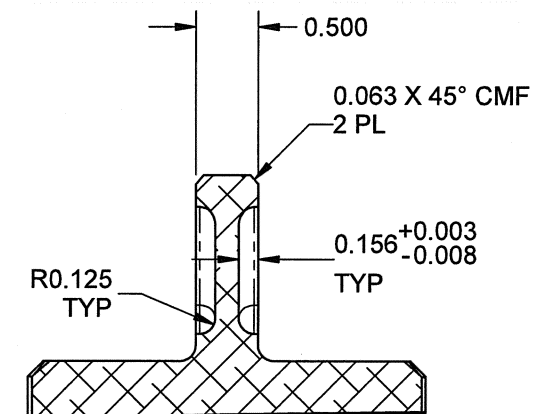
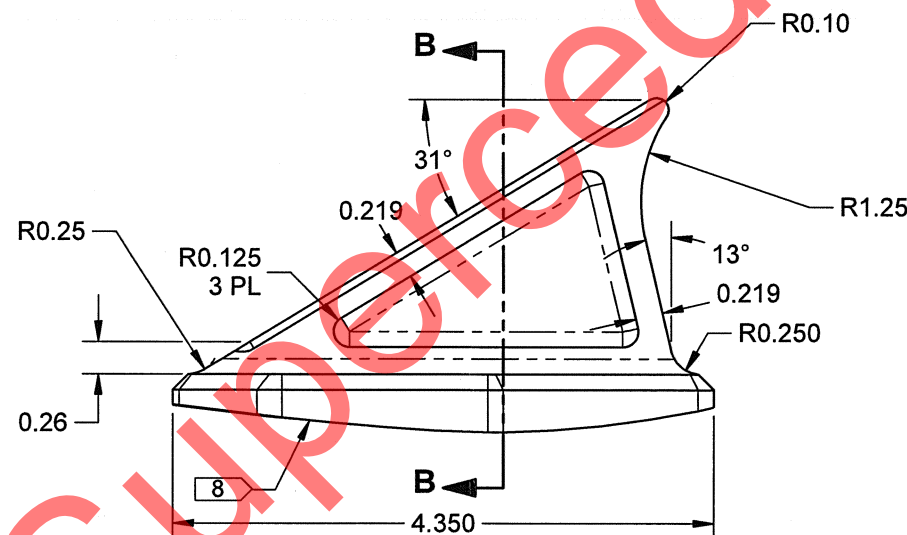
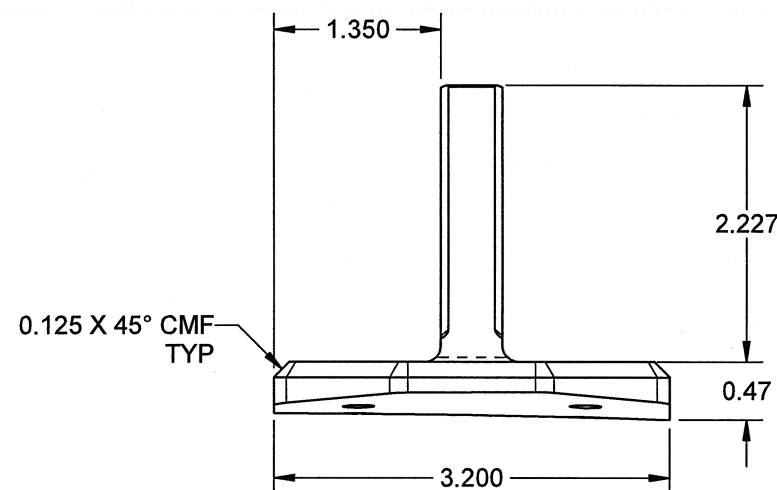
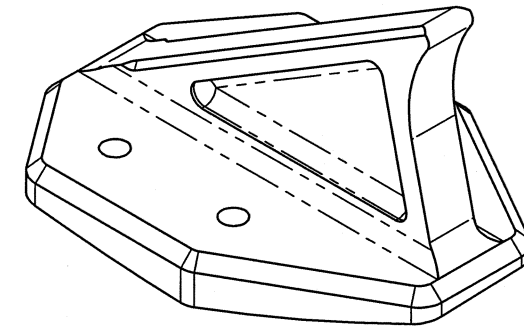
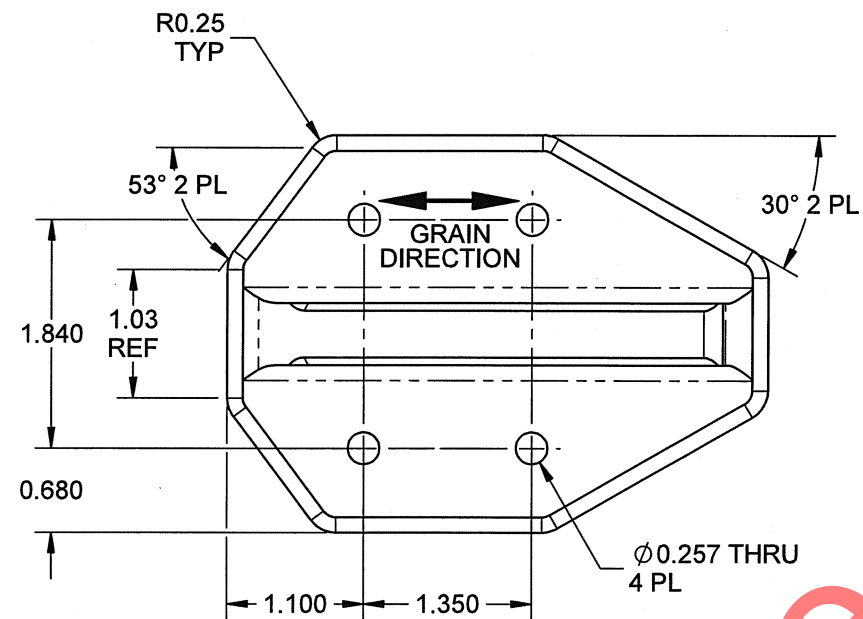
- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF. DART SPEC M7075T6S
OR
7075-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR AMS-QQ-A-200/11
REF DART SPEC M7075T6B
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE III, CLASS 2, COLOR BLACK
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5503-1" TAI P/N "RC95T400400VN", DWG REVISION,
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6.2
- 7) WEIGHT: 0.57 lbs (0.26 kgs)
- 8) ALL NON-DIMENSIONED FEATURES PER CAD FILE D5503-1a.STEP

RELEASED

2019 JUN 11
E.N. 19-767

APPROVED

A	NEW ISSUE	JMH	18.01.15
REV.	DESCRIPTION	BY	DATE
DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5503	SHEET 1 OF 2
APPROVED	DSW	TITLE	SCALE
DE APPR.	N/A	WIPER POST DEFLECTOR	NTS
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SECTION B-B

D5503-2 WINDSCREEN WIPER POST DEFLECTOR, RH

NOTES:

- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF. DART SPEC M7075T6S
OR
7075-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR AMS-QQ-A-200/11
REF DART SPEC M7075T6B
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE III, CLASS 2, COLOR BLACK
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5503-2", TAI P/N "RC95T400410VN", DWG REVISION,
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6.2
- 7) WEIGHT: 0.57 lbs (0.26 kgs)
- 8) ALL NON-DIMENSIONED FEATURES PER CAD FILE D5503-2a.STEP

RELEASED

2019 JUN 11

APPROVED

DESIGN	JMH	DART AEROSPACE LTD	
DRAWN	JMH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5503	SHEET 2 OF 2
APPROVED	DSW	TITLE	SCALE
DE APPR.	N/A	WIPER POST DEFLECTOR	NTS
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